



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A94-2706-00-05

Job Sheet 181127



Part No: RBE350A94-2706-00-05

Job Qty: 24 ea

Part Name: Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/22/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2706-00 REV 6 IPP REV A 18-01-16 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Small Fab-2		ML
110	Small Fab	24 pcs	7/30/18	7/30/18	0.00	12.00	Small Fab-3		ML DAS
120	QC	24 pcs	7/30/18	7/30/18	0.00	0.00	QC5		38
121	Outsource	24 pcs	7/30/18	7/30/18			GRO002-VC	10	ML 9-89
123	Packaging	24 pcs	7/30/18	7/30/18	0.00	0.00	Packaging2		ML SEP 07 2018
125	QC	24 pcs	7/30/18	7/30/18	0.00	0.00	QC6		38
127	Small Fab	24 pcs	7/30/18	7/30/18	0.00	6.00	Small Fab-8		ML 9-89 DAS
129	QC	24 pcs	7/30/18	7/30/18	0.00	0.00	QC5		38
130	Packaging	24 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-1		ML 9-89
140	QC21-SA	24 Ea	7/30/18	7/30/18	0.00	0.00	QC21		ML 9-89

Part Op 90 - see engineering sign off for lanyard

Descriptions: 110 - Assemble as per DWG. Sheet 2 - Loctite 680 B 138837 Exp: 11/19
121 - Issue P/O to Groupe Altech; PO 040599 - Black oxide finish, MIL-C-13924C Class 1 - Certificate of Conformity is required
123 - Receive
127 - Fabricate lanyard 6 inch and Assemble as per DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	48 Ea (2 ea)	90-Start up Operation	5093315
91595A142	Dowel Pin Ø3mm x 40mm	24 Ea (1 ea)	90-Start up Operation	5093325
CL-2-C	Lanyard Wire	9.9840 ft (.416 ea)	90-Start up Operation	5026878
NAS1756-12	Remove Before Flight	24 Ea (1 ea)	90-Start up Operation	5094292
RBE350A94-2706-00-05A	Pin Shaft	24 Ea (1 ea)	90-Start up Operation	505298

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	48	947	0
	91595A142	24	202	0
	CL-2-C	10	427	0
	NAS1756-12	24	570	0
	RBE350A94-2706-00-05A	24	0	0

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Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S107254



Part: RBE350A94-2706-00-05

Job No: 181127

Serial No/Batch: S107254

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 08/31/18

Part Specifications	
Specifications could not be found.	

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PURCHASE ORDER **PO040899**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040899

PO Date: 8/30/18

Due Date: 9/6/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181846-A	RBE350A94-3701-00-03	6" Main Rotor Rigging Tool (Dual) -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	9/6/18	1 pcs	0 pcs	1 pcs	\$120.00/pcs	\$120.00

~~SEP 06 2018~~

IX SEP 07 2018



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PURCHASE ORDER

PO040899

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	181727	RB AN8516-1-PO	1/2" Drive Adjustment Spanner -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	-	9/6/18	3 pcs	0 pcs	3 pcs	\$8.50/pcs	\$25.50
Line Item Note ** rush part, please prioritize this part over others **											
3	182724	RBT18520-5	Weldment -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	9/6/18	2 pcs	0 pcs	2 pcs	\$2.25/pcs	\$4.50
4	181556	RBT18520-9	Extension -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	9/6/18	8 pcs	0 pcs	8 pcs	\$4.35/pcs	\$34.80
5	181127	RBE350A94-2706-00-05	Pin -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	9/6/18	24 pcs	0 pcs	24 pcs	\$2.40/pcs	\$57.60

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PURCHASE ORDER

PO040899

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	181341	RBEM633V3000124-3	Nut -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Certificate of Conformity is required	Firmed	-	9/6/18	6 pcs	0 pcs	6 pcs	\$15.00/pcs	\$90.00
7	178185	RBEM632V3011101-1	Plier Half -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1018 -Certificate of Conformity is required	Firmed	-	9/6/18	8 pcs	0 pcs	8 pcs	\$11.25/pcs	\$90.00
8	177796	RBEM652V3002101-M-9	Bar Handle Nut -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	9/6/18	8 pcs	0 pcs	8 pcs	\$1.85/pcs	\$14.80

Grand Total: \$437.20



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PURCHASE ORDER PO040899

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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Certificat de Conformité / Certificate of Compliance

(012322-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012322-1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.			
06-Sep-2018		Aman		040899			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Quantités / Quantities			
				Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/
							À venir/ Back Order
1	RBE350A94-3701-00-03-A Rev. 181846A	RBE350A94-3701-00-03-A 01 -ANO-BLACK [ANODIZE BLACK] TYPE 2 CLASS 2 MIL-A-8625F	ANODIZE LOT	1	1	0	0
2	RB AN8516-1-PO Rev. 181727	RB AN8516-1-PO 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 IT IS KITS NOT SINGLE	BLACK-OXIDE CH	3	3	0	0
3	RBT18520-5 Rev. 182724	RBT18520-5 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	BLACK-OXIDE CH	2	2	0	0
4	RBT18520-9 Rev. 181556	RBT18520-9 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	8	8	0	0
5	RBE350A94-2706-00-05 Rev. 181127	RBE350A94-2706-00-05 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	24	24	0	0
7	RBEM632V3011101-1 Rev. 178185	RBEM632V3011101-1 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours ASTM B633 TYPE 2 SC2 MATERIAL TYPE 1018	ZINC CH	8	8	0	0
8	RBEM652V3002101-M-9 Rev. 177796	RBEM652V3002101-M-9 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	8	8	0	0

DAS
38
9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.